

## Turn Up the Heat Facial Scrub

**Self-Heating Cleanser Scrub with Honeywell Asensa<sup>®</sup> PR 200, Honeywell Asensa<sup>®</sup> DS 901, Honeywell Asensa<sup>®</sup> SC 210**  
(Honeywell B104)



**Description:** A mild cleansing formulation with gentle surfactants and plenty of moisturizers to reduce irritation and eliminate drying the skin after use. The addition of Honeywell Asensa<sup>®</sup> DS 901 zeolite provides a pleasant warming sensation upon rinsing with water and the incorporation of Honeywell Asensa<sup>®</sup> SC 210 polymer provides mild exfoliation. Honeywell Asensa<sup>®</sup> PR 200 polymer is used to increase the viscosity of the system without making it waxy feeling and also contributes to the soft after feel on the skin.

	<u>% w/w</u>
Phase A	
Sorbitan Oliviate (Olivem 900) <sup>2</sup>	3.00
Ethylhexyl Palmitate	22.00
<b>Honeywell Asensa<sup>®</sup> PR 200 (Polyethylene) <sup>1</sup></b>	<b>10.00</b>
Phase B	
Olive Oil PEG-7 Esters (Olivem 300) <sup>2</sup>	5.00
Glycerin	10.00
Butylene Glycol	20.00
Glyceryl Stearate Citrate	10.00
Phase C	
<b>Honeywell Asensa<sup>®</sup> DS 901 (Zeolite) <sup>1</sup></b>	<b>18.00</b>
Phase D	
<b>Honeywell Asensa<sup>®</sup> SC 210 (Polyethylene) <sup>1</sup></b>	<b>2.00</b>

**Procedure:** Combine ingredients in Phase A and heat and mix until uniform. Add Phase B components in order heating if necessary to maintain uniformity. Cool to RT and add Phase C and then Phase D; stir to mix and package.

**We gratefully acknowledge Aston Chemicals for their expertise in the developing and sharing of this formulation.**

<sup>1</sup> Honeywell    <sup>2</sup> B & T SRL-Biologia & Tecnologia

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