

Nice & Light Facial Moisturizer

Facial Cream with Honeywell Asensa[®] CL 111
(Honeywell A102)



Description: A light feeling facial lotion utilizing a variety of moisturizers, esters and natural oils to leave the skin smooth. Incorporation of Asensa[®] CL 111 polymer provides a soft powdery after feel.

	<u>% w/w</u>
Phase A	
Water	81.90
Acrylates/C10-30 Alkyl Acrylate Copolymer (Carbopol Ultrez 21 Polymer) ²	0.15
Sodium Hydroxide (18% Aqueous)	0.45
Phase B	
Water	5.00
Hydrolyzed Collagen	0.50
Panthenol	0.50
Phase C	
Methyl Gluceth-20	1.00
Phase D	
Acrylates/Acrylamide Copolymer (and) Mineral Oil (and) Polysorbate-85 (Novemer EC-1 Polymer) ²	2.00
Phase E	
Macadamia (Ternifolia Seed) Oil	1.00
Phase F	
Lauryl Lactate	1.00
Neopentyl Glycol	1.00
Isostearyl Neopentanoate	2.00
Phase G	
Preservative	q.s.
Fragrance	q.s.
Phase H	
Dimethicone PEG-7 Isostearate (SilSense DW-18 Silicone) ²	0.50
Phase I	
Honeywell Asensa[®] CL 111 (Polyethylene)¹	3.00

Procedure: Add the Carbopol to the water and let it completely hydrate. Under slow mixing add Phase B, then add each successive phase one at a time, homogenize and package.

We gratefully acknowledge Dinaco Chemical Specialties for their expertise in the developing and sharing of this formulation.

¹ Honeywell ² Noveon