

## Eye Shades

**Oil-Free Eye Shadow with Honeywell  
Asensa<sup>®</sup> CL 110 and Honeywell Asensa CL 120  
(Honeywell E101a)**



**Description:** A very simple, totally oil-free formulation that is excellent for consumers with oily skin and who do not want to add extra oil to the makeup. The combination of Asensa<sup>®</sup> CL 110 and Asensa<sup>®</sup> CL 120 provides a unique binding system with good payoff and feel, yet one that resists breakage, crumbling and glazing.

	<u>% w/w</u>
Phase A	
<b>Honeywell Asensa<sup>®</sup> CL 120 (Polyethylene)<sup>1</sup></b>	<b>19.00</b>
<b>Honeywell Asensa<sup>®</sup> CL 110 (Polyethylene)<sup>1</sup></b>	<b>10.00</b>
Phase B	
Iron Oxides (and) Mica (and) Triethoxycaprylylsilane (Covapearl Brown 838 AS) <sup>2</sup>	35.00
Mica (and) Iron Oxides (and) Triethoxycaprylylsilane (Covapearl Lt. Brown 830 AS) <sup>2</sup>	35.00
Phase C	
Preservative (Phenonip)	1.00

**Procedure:** Combine all ingredients in an Osterizer<sup>®</sup> and mix until uniform (about one minute). Press into pans.

<sup>1</sup> Honeywell    <sup>2</sup> LCW - Sensient Cosmetic Technologies

**Honeywell Personal Care**  
101 Columbia Road  
Morristown NJ, 07962  
1-866-245-3870  
<http://www.asensa.com>

NOTICE: All statements, information, and data given herein are believed to be accurate and reliable, but are presented without guaranty, warranty, or responsibility of any kind, express or implied. Statements or suggestions concerning our products are made without representation or warranty that any such use is free of patent infringement, and are not recommendations to infringe any patent. The user should not assume that all safety measures are indicated, or that other measures may not be required.

February 2011, Printed in USA  
© 2011 Honeywell International Inc. All rights reserved

**Honeywell**