

## Beautiful Lips

**Lipstick with Honeywell Asensa<sup>®</sup> CL 300**  
(Honeywell E102)



**Description:** Honeywell Asensa<sup>®</sup> CL 300 provides added strength to this lipstick formulation without sacrificing payoff or creaminess.

	<u>% w/w</u>
Phase A	
Ricinus Communis (Castor) Oil	27.15
Euphorbia Cerifera (Candelilla) Wax	7.00
<b>Honeywell Asensa<sup>®</sup> CL 300 (Ethylene/VA Copolymer)<sup>1</sup></b>	<b>4.00</b>
Copernicia Cerifera (Carnauba) Wax	3.00
Ozokerite	3.00
Paraffin	3.50
Caprylic/Capric Triglyceride	16.00
Octyldodecanol	6.00
Methylparaben	0.20
Propylparaben	0.10
BHT	0.05
Octyldodecanol (and) Beeswax (Zenibee Cream) <sup>2</sup>	5.00
Phase B	
Red Iron Oxide	25.00

**Procedure:** Combine ingredients in Phase A and heat to 75 °C. Add Phase B and mill in a heated three-roller mill and pour into molds.

<sup>1</sup> Honeywell    <sup>2</sup> Zenitech LLC

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